



FRENIC-Eco



DeviceNet Interface Card "OPC-F1-DEV"

CAUTION

Thank you for purchasing our DeviceNet Interface Card OPC-F1-DEV.

- This product is designed to connect the FRENIC-Eco series of inverters to DeviceNet. Read through this instruction manual and be familiar with the handling procedure for correct use.
- Improper handling blocks correct operation or causes a short life or failure.
- Deliver this manual to the end user of the product. The end user should keep this manual in a safe place until the DeviceNet Interface Card is discarded.
- For the usage of inverters, refer to the instruction manual prepared for the FRENIC-Eco series of inverters.

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Preface

Thank you for purchasing our DeviceNet Interface Card OPC-F1-DEV.

Installing this Card on your FRENIC-Eco allows you to connect the FRENIC-Eco to a DeviceNet master unit (e.g., PC and PLC) and control it as a slave unit using the RUN command, speed reference, and access to function codes.

This product has been tested by ODVA authorized Independent Test Lab and found to comply with ODVA's DeviceNet Conformance Test Version 18.



DeviceNet™ is a trademark of Open DeviceNet Vendor Association, Inc. (ODVA).

 This manual is designed to serve as a quick guide to the installation and operation of the DeviceNet Interface Card. For a more complete description, refer to the DeviceNet Interface Card User's Manual (MEHT274), which can be downloaded from the following URL (Fuji Electric FA Components & Systems, Co., Ltd. Technical Information):
<http://web1.fujielectric.co.jp/Kiki-Info-EN/User/index.html>

How this manual is organized

This manual is made up of chapters 1 through 11.

Chapter 1 Features

Gives an overview of the main features of the DeviceNet Interface Card.

Chapter 2 Acceptance Inspection

Lists points to be checked upon delivery of the Card and precautions for transportation and storage of the Card. Also presents the appearance of the Card and provides information on how to obtain an EDS file.

Chapter 3 Installation

Provides instructions and precautions for installing the Card.

Chapter 4 Wiring and Cabling

Provides wiring and cabling instructions around the pluggable connector for the Card. Also gives the specifications for the cables.

Chapter 5 Basic Functions

Provides instructions on how to use the DIP switch to set the data rate (baud rate) and the node address. Also provides the meanings of the LED indicators.

Chapter 6 Steps to Get Started

Provides the procedures for getting the inverter started using DeviceNet.

Chapter 7 I/O Assembly Instances: Selection and Setup

Provides instructions on how to select the output assembly instances (request to the inverter) and the input assembly instances (response from the inverter) using the function codes o31 and o32. Also provides information on the factory default values and presents examples of setting and operation.

Chapter 8 Other Parameters

Provides instructions on how to set DNFaultMode (fault handling), NetCtrl (RUN command), and NetRef (Speed reference).

Chapter 9 List of Function Codes for DeviceNet Option

Lists the inverter's function codes which are specific to DeviceNet.

Chapter 10 Troubleshooting

Provides troubleshooting instructions for certain problems, e.g., when the inverter does not operate as ordered or when an alarm condition has been recognized.

Chapter 11 Specifications

Lists the general specifications and communications specifications.

Icons

The following icons are used throughout this manual.

 **Note** This icon indicates information which, if not heeded, can result in the product not operating to full efficiency, as well as information concerning incorrect operations and settings which can result in accidents.

 **Tip** This icon indicates information that can prove handy when performing certain settings or operations.

 This icon indicates a reference to more detailed information.

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Chapter 1 Features

The Card has the following features:

- Data Rate (baud rate) : 125 kbps, 250 kbps, 500 kbps
- I/O Message : Polling and Change of State supported
- Applicable Profile : AC Drive profile
- Reading and writing all the function codes applicable to the FRENIC-Eco (User Defined Assembly I/O or Explicit Message)

Chapter 2 Acceptance Inspection

Unpack the package and check that:

- (1) A DeviceNet Card is contained in the package.
- (2) The DeviceNet Card has not been damaged during transportation--no defective electronic devices, dents, or warp.
- (3) The model name "OPC-F1-DEV" is printed on the DeviceNet Card. (See Figure 1.)

If you suspect the product is not working properly or if you have any questions about your product, contact your Fuji Electric representative.

This Card works with any version of the FRENIC-Eco series inverters.

Note Neither an EDS file nor a terminating resistor comes with this Card.

- An EDS file can be downloaded from any of the following Websites:
<http://web1.fujielectric.co.jp/Kiki-Info-EN/User/index.html>
(Fuji Electric FA Components & Systems Co., Ltd. Technical Information)
<http://www.odva.org>
(ODVA Headquarters)
- A terminating resistor of the following specifications must be used: 121 ohm, 1/4 watt, 1% metal-film resistor (that usually comes with the master)

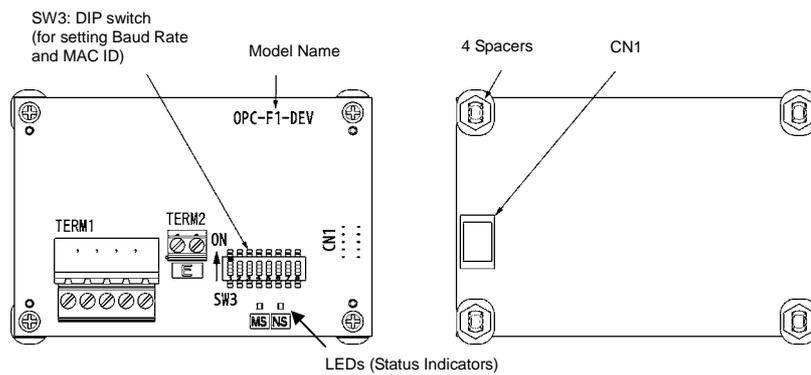


Figure 2 Front of the Card

Chapter 3 Installation

⚠ WARNING

Turn the power off and wait for at least five minutes for models of 30 kW or below, or ten minutes for models of 37 kW or above, before starting installation. Further, check that the LED monitor is unlit, and check the DC link circuit voltage between the P (+) and N (-) terminals to be lower than 25 VDC.

Otherwise, electric shock could occur.

⚠ CAUTION

Do not touch any metallic part of the connector for the main unit (CN1) or any electronic component. Otherwise, electronic components may be damaged by static electricity. Also, the stain or adhesion of sweat or dust may adversely affect the contact reliability of the connector in the long run.

An accident could occur.

- (1) Remove the covers from the inverter to expose the control printed circuit (Figure 3).

 For the removal instructions, refer to the FRENIC-Eco Instruction Manual (INR-SI47-0882-E), Chapter 2, Section 2.3 "Wiring." (For ratings of 37 kW or above, also open the keypad enclosure.)

- (2) Insert four spacers and connector CN1 on the back of the OPC-F1-DEV (Figure 2) into the four spacer holes and Port A (CN4) on the inverter's control printed circuit board (PCB) (Figure 4), respectively.

 **Note** Make sure, visually, that the spacers and CN1 are firmly inserted (Figure 5).

- (3) Install the wires for the OPC-F1-DEV.

 For wiring instructions, see Chapter 4.

- (4) Put the covers back to its original position.

 For the installation instructions, refer to the FRENIC-Eco Instruction Manual (INR-SI47-0882-E), Chapter 2, Section 2.3 "Wiring." (For ratings of 37 kW or above, also close the keypad enclosure.)

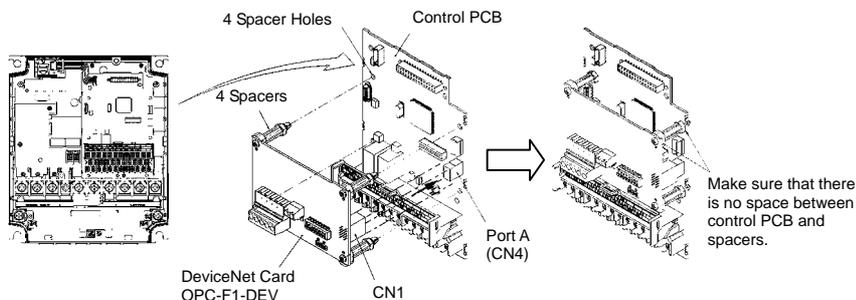


Figure 3 FRN7.5F1S-2J -
FRN15F1S-2J
(example)

Figure 4 Mounting the Card

Figure 5 Mounting Completed

Chapter 4 Wiring and Cabling

- (1) To connect the DeviceNet Card, use a special 5-core cable that complies with the DeviceNet specifications. Also observe the wiring lengths specified in the DeviceNet specifications.

 Proper installation of the cable requires specialist knowledge. Be sure to refer to the DeviceNet specifications (published by ODVA) beforehand.

- (2) Wiring around the DeviceNet's pluggable connector (TERM1)

A pluggable 5-pin connector is used (Figure 6). The pluggable connector has five labels corresponding to the five pins. Each label has a color corresponding to the wire (core) to be connected to its pin. Make sure that the colors of the wires and labels match. Table 1 shows the correspondence between the pin numbers and the colors.

Table 1 Layout of Terminal Pins

Pin #	Color of Wire Sheath	Pin Assignment	Description
1	Black	V-	Power supply (24 VDC, - side)
2	Blue	CAN_L	Signal line
3	Metallic	SHIELD	Cable shield
4	White	CAN_H	Signal line
5	Red	V+	Power supply (24 VDC, + side)

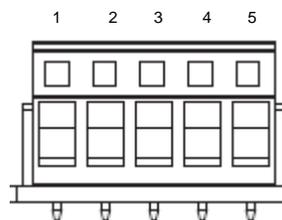


Figure 6 Pluggable Connector

A typical pluggable connector meeting the specifications is MSTB 2.5/5-ST-5.08-AU made by Phoenix Contacts.

- (3) Wiring around the grounding terminal block (TERM2)

Using a wire, connect one of the two pins to the grounding terminal (z G) on the inverter. Since these two pins are internally short-circuited, either one will do.

Applicable wire size: AWG20 to 16 (0.5 mm² to 1.5 mm²)

 For protection against external noise and prevention of failures, be sure to connect a grounding wire.

 This terminal block is marked with **E** by its side. "E" signifies the earth (ground).

- (4) Terminating resistor

DeviceNet requires that a terminating resistor be installed externally on each end of the trunk line. Check that the trunk line is terminated on both ends; if not, install (a) terminating resistor(s) on the missing end(s).

 The Card does not come with terminating resistors. Use the resistors that come with the master or buy a pair of resistors separately.

The specifications are: 121 ohm, 1/4 watt, 1% (metal-film resistor)

Chapter 5 Basic Functions

5.1 SW3 DIP switch

The DIP switch specifies the communication data rate (baud rate) and the MAC ID (node address) on DeviceNet. It offers a choice of three baud rates (125 kbps, 250 kbps, and 500 kbps) and a choice of node address (MAC) ranging from 0 to 63.

Note Before accessing the DIP switch, make sure that the inverter's power supply (including the auxiliary power supply) is turned OFF. If you change the configuration of the DIP switch with the inverter's power being ON, you need to restart the inverter to validate the new settings.

The default settings of the DIP switch at factory shipment are: data rate = 500 kbps, node address = 63.

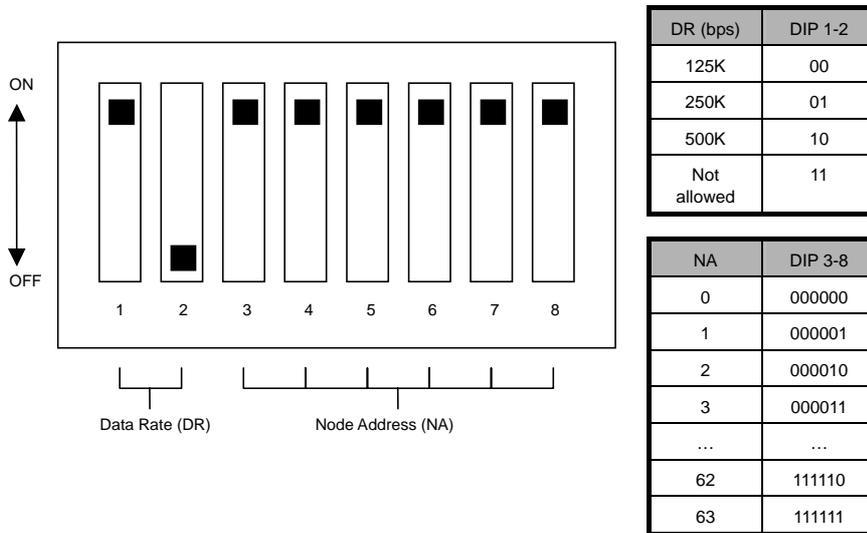


Figure 7 DIP Switch Settings (showing an example of Data Rate = 500 kbps and Node Address = 63)

5.2 LED Status Indicators

The two LED status indicators show the status of the Card.



- MS (Module Status)
Indicates the status of the DeviceNet Card hardware.
- NS (Network Status)
Indicates the status of communication on DeviceNet.

The tables below show the states of the LEDs and their meanings.

Table 2 MS LED State

MS LED	Meaning	Note
Blinks between green and red ^{*1}	Running self-diagnostic test upon power-on	This test takes 1 second.
OFF	Powered OFF	–
Lights in green	Normal	–
Lights in red	Hardware error (Card not properly installed or Card is faulty)	The inverter shows <i>er4</i> .

Table 3 NS LED State

NS LED	Meaning	Note
Blinks between green and red ^{*1}	Running self-diagnostic test upon power-on	This test takes 1 second.
OFF	Not on-line (Checking for the duplicated MAC ID)	–
Blinks in green	On-line and not connected (Waiting for a request from the master)	–
Lights in green	On-line and connected (Communications link is established)	–
Blinks in red	Connection time-out (The communications link is broken or the interval of I/O communication is too short.)	The inverter shows <i>er5</i> ^{*2}
Lights in red	Bus-off state or duplicated MAC ID has been detected. (E.g., Improper DeviceNet cabling, mismatch in data (baud) rate, and duplicated node address)	The inverter shows <i>er5</i> ^{*2}

*1 Blinks in the pattern specified in the DeviceNet specifications.

*2 *er5* cannot be reset until communication is restored. A setting to ignore *er5*. is available. For details, refer to Chapter 8, Section 8.1 "DNFaultMode."

Chapter 6 Steps to Get Started

This chapter presents the steps you take from the time the physical connection of DeviceNet is established to the time you start running the inverter with I/O Message using the DeviceNet master.

 **Tip** I/O Message is a communication process in which cyclic data transmission takes place. Another communication process in DeviceNet is Explicit Message, in which event-driven data transmission takes place. Explicit Message allows you to directly read and set/modify function codes and DeviceNet parameters. For details on Explicit Message, refer to the DeviceNet Interface Card User's Manual (MEHT274).

- (1) Set the DeviceNet master (PLC, PC tool, or Configurator).
 - Set the MAC ID (node address) uniquely, so that it does not coincide with any other nodes.
 - Set the baud rate. Make sure that all the nodes have the same baud rate.
 - Allocate an I/O area corresponding to the I/O assembly instance set for this Card. The I/O area is either 4 bytes or 8 bytes in length. See (3) on the next page.
 - Specify the type of I/O connection (Poll or Change of state).

In the case of the Configurator,

- Install the EDS file.

 **Tip** The Electric Data Sheet (EDS) file defines parameters on the slave. Using it quickly accesses the desired parameters. For this Card, the file makes it easier to access the inverter's function codes. For how to obtain the EDS file, refer to Chapter 2 "Acceptance Inspection."

 The exact setting procedures depend on the DeviceNet master or the Configurator. For details, refer to the User's Manual of the corresponding master.

- (2) Configure the DIP switch on this Card.

Before accessing the DIP switch (baud rate and node address), make sure that the power is OFF. For details, see Figure 7 in Chapter 5.

- (3) Set the function codes for the inverter.
Power ON the inverter and set the function codes according to the table below.
- o31, o32

Select the I/O assembly instances (I/O formats). o31 is for the output (from master to inverter); o32 is for the input (from inverter to master). You can specify any combination of input (o31) and output (o32). After modifying the I/O assembly instances, restart the inverter to validate the new settings on the inverter.

Note Once you have modified the settings for o31 or o32, be sure to restart the inverter in order to validate the new settings.

Table 4 Setting o31 and o32

o31, o32	Type	Instance ID	Description	Length (bytes)
o31=20	Output (from master to slave)	20	Basic Speed Control Output	4
o31=21 or 0 (initial value)		21	Extended Speed Control Output	4
o31=100		100	Fuji Drive Assembly Output	4
o31=102		102	User Defined Assembly Output	8
o32=70	Input (from slave to master)	70	Basic Speed Control Input	4
o32=71 or 0 (initial value)		71	Extended Speed Control Input	4
o32=101		101	Fuji Drive Assembly Input	4
o32=103		103	User Defined Assembly Input	8

 For the details of instances, refer to Chapter 7.

- (4) Set other parameters as necessary.
- a) DNFaultMode
This parameter specifies the operation to be performed if a DeviceNet communications error occurs. The factory default is "Trip immediately with *error* if a DeviceNet communications error occurs."
(Class 0x29; Instance 1; Attribute 16)
 For details, refer to Chapter 8.
- b) NetCtrl, NetRef
The NetCtrl parameter enables/disables the RUN command sent via DeviceNet; and the NetRef parameter, the Speed reference.
Their factory defaults are "disabled."
(NetCtrl: Class 0x29, Instance 1, Attribute 5)
(NetRef: Class 0x2A, Instance 1, Attribute 4)
 For details, refer to Chapter 8.
- Tip** NetCtrl and NetRef can also be specified from I/O Assembly Instance 21 (see the next page).

- (5) Have an I/O connection request issued from the DeviceNet master.
In order for this Card to start DeviceNet communication, the master should send a communication request. For details, refer to the User's Manual of the master.
Once I/O connection is established between the master and the slave, the NS LED on this Card changes from blinking green to solid green, and communication starts.

Note Set the I/O scan interval (=EPR) for the Card during I/O connection to at least 10 ms (For example, 10 ms if one master controls one slave; 5 ms if one master controls two slaves). It is recommended that you specify at least 20 ms to the I/O scan interval to minimize the frequency of communications collision and maximize the system's reliability.

(6) Examples of I/O communication

Presented herein are examples of the format of the I/O Assembly Instance at shipment from the factory.

a) Description of Format

- o31 = 21 or 0

Output Assembly Instance ID.21 (output from the master = request to the inverter)

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
21	0	-	NetRef	NetCtrl	-	-	Fault Reset	Run Reverse	Run Forward
	1	(Fixed at 00)							
	2	Speed Reference (lower byte) (r/min)							
	3	Speed Reference (upper byte) (r/min)							

- Run Forward: 1 = Run Forward command
- Run Reverse: 1 = Run Reverse command
- Fault Reset: 1 = Reset the alarm condition
- NetCtrl: 1 = Request for enabling Run command sent from DeviceNet
0 = Request for enabling Run command sent from other than DeviceNet
- NetRef: 1 = Request for enabling Speed Reference sent from DeviceNet
0 = Request for enabling Speed Reference sent from other than DeviceNet
- Speed Reference: Speed Reference (in r/min)

- o32 = 71 or 0

Input Assembly Instance ID.71 (input to the master = response from the inverter)

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
71	0	At Reference	Ref_From_Net	Ctrl_From_Net	Ready	Running Reverse	Running Forward	-	Faulted
	1	Drive State							
	2	Speed Actual (lower byte) (r/min)							
	3	Speed Actual (upper byte) (r/min)							

- Faulted: 1 = The inverter has (and remains) tripped.
- Running Forward: 1 = The motor is running forward.
- Running Reverse: 1 = The motor is running backward (in the reverse direction).
- Ready: 1 = Ready to run
- Ctrl_From_Net: 1 = Run command sent from DeviceNet being enabled
0 = Run command sent from other than DeviceNet being enabled
- Ref_From_Net: 1 = Speed Reference sent from DeviceNet being enabled
0 = Speed Reference sent from other than DeviceNet being enabled
- At Reference: 1 = The motor is running at the reference speed.
- Drive State: 3 = Ready, 4 = Enabled, 5 = Stopping, 6 = Fault stop, 7 = Faulted,
1 = Startup, 2 = Not Ready
- Speed Actual: Actual rotation speed (in r/min)

b) Actual I/O Data during Running

Presented below are an example of the driving pattern for controlling the inverter and its corresponding I/O data expressed in the format given above.

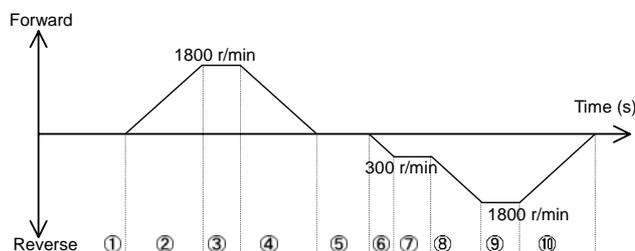


Figure 8 Driving Pattern

Description of I/O Data (The I/O data are in hexadecimal notation.)

- ① Request: Run command is OFF. Speed Reference = 1800 r/min (= 0708h). Run command and Speed Reference via DeviceNet are enabled.
60 00 08 07
Response: Stopping. The inverter is ready.
70 03 00 00
- ② Request: Run Forward command. Speed Reference = 1800 r/min (= 0708h). Run command and Speed Reference via DeviceNet are enabled.
61 00 08 07
Response: The motor is running forward and accelerating. The actual speed is increasing.
74 04 ** **
- ③ Request: Run Forward command. Speed Reference = 1800 r/min (= 0708h). Run command and Speed Reference via DeviceNet are enabled.
61 00 08 07
Response: Running Forward. The actual speed has reached the Reference
F4 04 08 07
- ④ Request: Run command is OFF. Speed Reference = 1800 r/min (= 0708h). Run command and Speed Reference via DeviceNet are enabled.
60 00 08 07
Response: The motor is running forward and decelerating. The actual speed is decreasing.
74 05 ** **
- ⑤ Request: No RUN command. Speed Reference is changed to 300 r/min (= 012Ch). Run command and Speed Reference via DeviceNet are enabled.
60 00 2C 01
Response: Stopping. The inverter is ready.
70 03 00 00
- ⑥ Request: Reverse command. Speed Reference = 300 r/min (= 012Ch). Run command and Speed Reference via DeviceNet are enabled.
62 00 2C 01
Response: The motor is running backward (in the reverse direction) and accelerating. The actual speed is increasing.
78 04 ** **
- ⑦ Request: Reverse command. Speed Reference = 300 r/min (= 012Ch). Run command and Speed Reference via DeviceNet are enabled.
62 00 2C 01
Response: Running in the reverse direction. The actual speed has reached Reference
F8 04 2C 01
- ⑧ Request: Reverse command. Speed Reference is changed to 1800 r/min (= 0708h). Run command and Speed Reference via DeviceNet are enabled.
62 00 08 07
Response: The motor is running backward (in the reverse direction) and accelerating. The actual speed is increasing.
78 04 ** **
- ⑨ Request: Reverse command. Speed Reference = 1800 r/min (= 0708h). Run command and Speed Reference via DeviceNet are enabled.
62 00 08 07
Response: Running in the reverse direction. The actual speed has reached Reference
F8 04 08 07
- ⑩ Request: Run command is OFF. Speed Reference = 1800 r/min (= 0708h). Run command and Speed Reference via DeviceNet are enabled.
62 00 08 07
Response: The motor is running backward (in the reverse direction) and decelerating. The actual speed is decreasing.
78 05 ** **

Chapter 7 I/O Assembly Instances: Selection and Setup

7.1 Output Assembly Instance (request to the inverter): set by o31

(1) o31 = 20

Output Assembly Instance ID.20 Basic Speed Control Output

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
20	0	-	-	-	-	-	Fault Reset	-	Run Forward
	1	(Fixed at 00)							
	2	Speed Reference (lower byte) (r/min)							
	3	Speed Reference (upper byte) (r/min)							

Run Forward: 1 = Run Forward command

Fault Reset: 1 = Reset the alarm condition

Speed Reference: Speed Reference (in r/min)

(2) o31 = 21 or 0 (factory default)

Output Assembly Instance ID.21 Extended Speed Control Output

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
21	0	-	NetRef	NetCtrl	-	-	Fault Reset	Run Reverse	Run Forward
	1	(Fixed at 00)							
	2	Speed Reference (lower byte) (r/min)							
	3	Speed Reference (upper byte) (r/min)							

Run Forward: 1 = Run Forward command

Run Reverse: 1 = Run Reverse command

Fault Reset: 1 = Reset the alarm condition

NetCtrl: 1 = Request for enabling Run command sent from DeviceNet;
0 = Request for enabling Run command sent from other than DeviceNet

NetRef: 1 = Request for enabling Speed Reference sent from DeviceNet;
0 = Request for enabling Speed Reference sent from other than DeviceNet

Speed Reference: Speed Reference (in r/min)

(3) o31 = 100

Output Assembly Instance ID.100 Fuji Drive Assembly Output

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
100	0	-	X5	X4	X3	X2	X1	REV	FWD
	1	RST	XR	XF	-	-	-	-	-
	2	Frequency command p.u. (lower byte)							
	3	Frequency command p.u. (upper byte)							

} Run command (same as S06)
} Frequency command (same as S01)

FWD: 1 = Run Forward command

REV: 1 = Run Reverse command

X1 to X5: Communication Terminal Block command
(The exact function to be performed is specified by E01 – E05).

XF, XR: Communication Terminal Block command
(The exact function to be performed is specified by E98 and E99).

RST: 1 = Reset the alarm (fault) condition.

Frequency command p.u.: Specifies the ratio of the frequency to the data of 20000 for the maximum frequency F03. That is, Frequency command p.u. = Frequency command (Hz)/F03 (Hz) × 20000.

(4) o31 = 102

Output Assembly Instance ID.102 User Defined Assembly Output

User Defined Assembly Output offers a format which allows the user to freely set or modify the function code defined by the user beforehand. Four function codes are provided for the user to define.

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
102	0	User-defined function code 1 (write) (lower byte) (data of function code specified by o40)							
	1	User-defined function code 1 (write) (upper byte) (data of function code specified by o40)							
	2	User-defined function code 2 (write) (lower byte) (data of function code specified by o41)							
	3	User-defined function code 2 (write) (upper byte) (data of function code specified by o41)							
	4	User-defined function code 3 (write) (lower byte) (data of function code specified by o42)							
	5	User-defined function code 3 (write) (upper byte) (data of function code specified by o42)							
	6	User-defined function code 4 (write) (lower byte) (data of function code specified by o43)							
	7	User-defined function code 4 (write) (upper byte) (data of function code specified by o43)							

User-defined function code 1 (write): write data for the function code specified by o40

User-defined function code 2 (write): write data for the function code specified by o41

User-defined function code 3 (write): write data for the function code specified by o42

User-defined function code 4 (write): write data for the function code specified by o43

Note Once you have modified the settings for o40 to o43, be sure to restart the inverter in order to validate the new settings.

 For details of the write formats for individual function codes, refer to the DeviceNet Interface Card User's Manual (MEHT274).

Note If you assign the same function code to more than one "o" code, only the one assigned to the smallest "o" code number will become effective, and all the rest will be ignored (treated as "not assigned").

7.2 Input Assembly Instance (response from the inverter): set by o32

(1) o32 = 70

Input Assembly Instance ID.70 Basic Speed Control Input

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
70	0	-	-	-	-	-	Running Forward	-	Faulted
	1	(00)							
	2	Speed Actual (lower byte) (r/min)							
	3	Speed Actual (upper byte) (r/min)							

Faulted: 1 = The inverter has (and remains) tripped

Running Forward: 1 = The motor is running forward.

Speed Actual: Actual rotation speed (in r/min)

(2) o32 = 71 or 0 (factory default)

Input Assembly Instance ID.71 Extended Speed Control Input

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
71	0	At Reference	Ref_From_Net	Ctrl_From_Net	Ready	Running Reverse	Running Forward	-	Faulted
	1	Drive State							
	2	Speed Actual (lower byte) (r/min)							
	3	Speed Actual (upper byte) (r/min)							

Faulted: 1 = The inverter has (and remains) tripped.

Running Forward: 1 = The motor is running forward.

Running Reverse: 1 = The motor is running backward (in the reverse direction).

Ready: 1 = Ready to run

Ctrl_From_Net: 1 = Run command sent from DeviceNet being enabled
0 = Run command sent from other than DeviceNet being enabled

Ref_From_Net: 1 = Speed Reference sent from DeviceNet being enabled
0 = Speed Reference sent from other than DeviceNet being enabled

At Reference: 1 = The motor is running at the reference speed.

Drive State: 3 = Ready, 4 = Enabled, 5 = Stopping, 6 = Fault stop, 7 = Faulted,
1 = Startup, 2 = Not Ready

Speed Actual: Actual rotation speed (in r/min)

(3) o32 = 101

Input Assembly Instance ID.101 Fuji Drive Assembly Input

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
101	0	VL	TL	NUV	BRK	INT	EXT	REV	FWD
	1	BUSY	ERR	-	RL	ALM	DEC	ACC	IL
	2	Frequency output p.u. (lower byte)							
	3	Frequency output p.u. (upper byte)							

} Running status (same as M14)
} Output frequency (same as M06)

FWD: During forward rotation

REV: During reverse rotation

EXT: During DC braking (or during pre-exciting)

INT: Inverter shut down

BRK: During braking

NUV: DC link circuit voltage established (0 = undervoltage)

TL: During torque limiting

VL: During voltage limiting

IL: During current limiting

ACC: During acceleration

DEC: During deceleration

ALM: Alarm relay (for any fault)

RL: Communications effective

ERR: Function code access error

BUSY: During function code data writing

Frequency output p.u.: Output frequency. Expressed as the ratio of the frequency to the data of 20000 for the maximum frequency F03. That is, Frequency command p.u. = Frequency command (Hz)/F03 (Hz) × 20000.

(4) o32 = 103

Input Assembly Instance ID.103 User Defined Assembly Input

User Defined Assembly Input offers a format which allows the user to monitor the function codes defined by the user beforehand. Four function codes are provided for the user to define.

Instance	byte	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
103	0	User-defined function code 1 (read) (lower byte) (data of function code specified by o48)							
	1	User-defined function code 1 (read) (upper byte) (data of function code specified by o48)							
	2	User-defined function code 2 (read) (lower byte) (data of function code specified by o49)							
	3	User-defined function code 2 (read) (upper byte) (data of function code specified by o49)							
	4	User-defined function code 3 (read) (lower byte) (data of function code specified by o50)							
	5	User-defined function code 3 (read) (upper byte) (data of function code specified by o50)							
	6	User-defined function code 4 (read) (lower byte) (data of function code specified by o51)							
	7	User-defined function code 4 (read) (upper byte) (data of function code specified by o51)							

User-defined function code 1 (read): value of the function code specified by o48

User-defined function code 2 (read): value of the function code specified by o49

User-defined function code 3 (read): value of the function code specified by o50

User-defined function code 4 (read): value of the function code specified by o51

 **Note** Once you have modified the settings for o48 to o51, be sure to restart the inverter in order to validate the new settings.

 For details of the formats for individual function codes, refer to the DeviceNet Interface Card User's Manual (MEHT274).

Chapter 8 Other Parameters

8.1 DNFaultMode (Class 0x29, Instance 0x01, Attribute 0x10)

This parameter specifies the inverter operation to be performed if a DeviceNet communication error occurs.

Using the function code o27, you can also specify the operation in the event of a communication error in the same way as with DNFaultMode. The "o27" column in the table below shows the value for o27 corresponding to that of DNFaultMode.

Table 5 Inverter Operations Specified by DNFaultMode

DNFaultMode	Inverter Operation in the Event of an Error	Note	o27 ^{*1}
0	Turn OFF Run command immediately. (No error <i>er5</i> occurs.)		13
1	Ignore the error. (No error <i>er5</i> occurs.)		3
2	Ignore the error if the communications link is restored within the timer value specified by o28. If the timer value is exceeded, then decelerate the motor by force and then turn on <i>er5</i> .	The forced deceleration period is specified by F08.	12
3	Put the motor in forward rotation by force. (No error <i>er5</i> occurs.)	Forward rotation is enabled when NetCtrl = 1.	14
4	Put the motor in reverse rotation by force. (No error <i>er5</i> occurs.)	Reverse rotation is enabled when NetCtrl = 1.	15
100	Put the motor immediately in coast-to-stop mode and cause an <i>er5</i> trip.		0
101	Put the motor in coast-to-stop mode and cause an <i>er5</i> stop when the time set by o28 (Timer) has expired.		1
102	Ignore the alarm condition if the communications link is restored within the timer value specified by o28. If the timer value is exceeded, then put the motor in coast-to-stop mode by force and then turn on <i>er5</i> .		2
110	Immediately decelerate the motor by force. When the motor has stopped, turn on <i>er5</i> .	The forced deceleration period is specified by F08.	10
111	When the time set by o28 (Timer) has expired, put the motor in coast-to-stop mode and, when the motor has stopped, turn on <i>er5</i> .	The forced deceleration period is specified by F08.	11
112	Same as for [DNFaultMode = 2]		12

*1 o27 can have values in the range of 0 to 15. If you specify a value not shown in Table 5 (o27 = 4 to 9), the same operation as for o27 = 0 will be performed.

8.2 NetCtrl, NetRef
(NetCtrl: Class 0x29, Instance 0x01, Attribute 0x05)
(NetRef: Class 0x2A, Instance 0x01, Attribute 0x04)

These parameters specify whether to enable the Run command and Speed Reference coming via DeviceNet.

Table 6 Operations Specified by NetCtrl and NetRef

	Setting	RUN Command	Speed Reference
NetCtrl	0 (factory default)	N	–
	1	Y	–
NetRef	0 (factory default)	–	N
	1	–	Y

Y: Possible via DeviceNet
N: Impossible via DeviceNet
(Possible via keypad, external terminal block, etc.)
–: Not available

Using the function code y98, you can also specify the operation in the same way as with NetCtrl and NetRef.

Table 7 Operations Specified by y98

y98	Speed Reference	RUN Command
0 (factory default)	N	N
1	Y	N
2	N	Y
3	Y	Y

Y: Possible via DeviceNet
N: Impossible via DeviceNet
(Possible via keypad, external terminal block, etc.)

Note Depending on how the inverter is set (*), the RUN command and Speed Reference coming via DeviceNet may not be enabled, even if you set NetCtrl and NetRef as shown above.

(*) function code y99, LE (link operation selection), and selection of local/remote.

For details, refer to the FRENIC-Eco User's Manual (MEH456), Chapter 4 "BLOCK DIAGRAMS FOR CONTROL LOGIC."

Chapter 9 List of Function Codes for DeviceNet Option

Table 8 List of Function Codes for DeviceNet Card

Function Code	Description	Factory Default	Allowable Range
o27	Selection of operation in the event of DeviceNet error	0	0 - 15
o28	Timer for start of operation in the event of Error	5.0s	0.0 - 60.0s
o31 ^{*1}	Selection of Output Assembly Instance	0 (=21)	0, 20, 21, 100, 102 ^{*2}
o32 ^{*1}	Selection of Input Assembly Instance	0 (=71)	0, 70, 71, 101, 103 ^{*2}
o40 ^{*1}	Assignment of user-defined function code 1 (write) Function code data to be assigned to user-defined function code 1 (write)	0000 (no assignment)	any function code ^{*3}
o41 ^{*1}	Assignment of user-defined function code 2 (write) Function code data to be assigned to user-defined function code 2 (write)	0000 (no assignment)	any function code ^{*3}
o42 ^{*1}	Assignment of user-defined function code 3 (write) Function code data to be assigned to user-defined function code 3 (write)	0000 (no assignment)	any function code ^{*3}
o43 ^{*1}	Assignment of user-defined function code 4 (write) Function code data to be assigned to user-defined function code 4 (write)	0000 (no assignment)	any function code ^{*3}
o48 ^{*1}	Assignment of user-defined function code 1 (read) Function code data to be assigned to user-defined function code 1 (read)	0000 (no assignment)	any function code ^{*3}
o49 ^{*1}	Assignment of user-defined function code 2 (read) Function code data to be assigned to user-defined function code 2 (read)	0000 (no assignment)	any function code ^{*3}
o50 ^{*1}	Assignment of user-defined function code 3 (read) Function code data to be assigned to user-defined function code 3 (read)	0000 (no assignment)	any function code ^{*3}
o51 ^{*1}	Assignment of user-defined function code 4 (read) Function code data to be assigned to user-defined function code 4 (read)	0000 (no assignment)	any function code ^{*3}

*1 To validate these new settings, you need to restart the inverter.

*2 The entry range is from 0 to 255; however, specifying a value other than those given in this table resets the data to the factory default.

*3 The function code data should be specified in a 4-digit hexadecimal format as shown below. To specify the function code data through a remote keypad or DeviceNet, observe this format. To use a multi-function keypad, you can directly select the function code without paying attention to that format.

How to set o40 to o51

Using a remote keypad

Specify the function code in a 4-digit hexadecimal notation.

□□□□

Function code number (hexadecimal)
Function code type (in accordance with Table 9)

Example: For H30: H ⇒ Type Code 08
30 ⇒ 1E (hexadecimal) } 081e

Table 9 Function Code Type

Type	Type Code	Function Code	Type	Type Code	Function Code	
S	2	0x02	o	10	0x0A	Optional function
M	3	0x03	J	14	0x0E	Application function
F	4	0x04	y	15	0x0F	Link function
E	5	0x05	W	16	0x10	Monitor 2
C	6	0x06	X	17	0x11	Alarm 1
P	7	0x07	Z	18	0x12	Alarm 2
H	8	0x08	conventional	0	0x00	Function codes for the G11's DeviceNet Interface Card*

* For details on the G11's function codes, refer to the User's Manual of DeviceNet Interface Card (MEHT274).

Chapter 10 Troubleshooting

If any problem or error occurs during DeviceNet communication, follow the troubleshooting procedures given below.

No	Phenomenon/Symptom	Probable Causes
1	None of the LEDs on the Card would light.	<ul style="list-style-type: none"> • The inverter is not powered ON. • The Card is not properly installed. • The Card is faulty.
2	<i>err4</i> alarm cannot be reset (MS LED is lit in red).	<ul style="list-style-type: none"> • The Card is not properly installed. • The Card is faulty.
3	NS LED is lit in red. (<i>err5</i> alarm cannot be reset.)	<ul style="list-style-type: none"> • There is a duplicated node address. • There is a mismatch in baud (data) rate. • The network power (24V) is not properly supplied. • Cabling is not properly done. • The inverter has not been restarted after modification of the DIP switch settings.
4	NS LED is blinking in red. (<i>err5</i> alarm has occurred.)	<ul style="list-style-type: none"> • The master has a problem. • The cable was broken during communication. • The I/O scan interval is too short.
5	NS LED would not light.	<ul style="list-style-type: none"> • The master has a problem. • The cable was broken.
6	NS LED would not light in green.	<ul style="list-style-type: none"> • The master has a problem. • The I/O scan interval was set too short at the start of communication. • The I/O area is invalidly mapped. • There is no I/O connection.
7	Even though NS LED lights in green, the settings for RUN command or Speed Reference cannot be validated.	<ul style="list-style-type: none"> • Neither NetCtrl nor NetRef is set to "1." • On the inverter, the higher-priority RUN command or Speed Reference is enabled. • There is a mistake in the selection of I/O Assembly Instances. • The inverter has not been powered OFF and then powered ON after o31 was modified.
8	Although the Speed Reference has been validated, the actual speed is different from it.	<ul style="list-style-type: none"> • The number of motor poles specified by P01 does not match the motor. • There is a mistake in the selection of I/O Assembly Instances. • The inverter has not been restarted after modification of o31. • The maximum frequency F03 or the frequency upper limit F15 is set too low.

Chapter 11 Specifications

11.1 General Specifications

For the items not covered in this section, the specifications of the inverter apply.

Item	Specifications
Input power	130 mA at maximum (5 VDC)
Operating ambient temperature range	-10 to +85°C
Operating ambient humidity range	5 to 95% RH (There shall be no condensation.)
External dimensions	94 x 63 x 23.5 mm
Applicable inverter	FRENIC-Eco

11.2 DeviceNet Specifications

For the items not covered in this section, the DeviceNet Specifications Release 2.0 apply.

Item	Specifications			
Network input voltage	11 V to 28 V			
Network input power	50 mA at maximum (24 VDC)			
No. of nodes connected	64 at maximum (including the master)			
MAC ID	0 to 63			
Insulation	500 VDC (photocoupler insulation)			
Transmission rate	500 kbps/250 kbps/125 kbps			
Maximum cable length (Trunk line: thick cable Drop line: thin cable)	Transmission rate	500 kbps	250 kbps	125 kbps
	Trunk line length	100 m	250 m	500 m
	Drop line length	6 m	6 m	6 m
	Total length of drop lines	39 m	78 m	156 m
Messages supported	1. I/O Message (poll, change of state) 2. Explicit Message			
Vendor ID	319 (Fuji Electric Co., Ltd.)			
Device type	AC drive (code: 2)			
Product code	9217			
Model name	OPC-F1-DEV			
Applicable device profile	AC Drive			
No. of input/output bytes	Selectable between 4 and 8 bytes for input and output (independently)			
Applicable DeviceNet Specifications	DeviceNet Specifications Release 2.0 Errata 5 (Certified by ODVA Japan for Conformance Test Version A-18)			
Node type	Group 2 only server			

DeviceNet Interface Card "OPC-F1-DEV"

Instruction Manual

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The purpose of this manual is to provide accurate information in the handling, setting up and operating of DeviceNet Interface Card "OPC-F1-DEV" for the FRENIC-Eco series of inverters. Please feel free to send your comments regarding any errors or omissions you may have found, or any suggestions you may have for generally improving the manual.

In no event will Fuji Electric FA Components & Systems Co., Ltd. be liable for any direct or indirect damages resulting from the application of the information in this manual.

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